AI - INTELLIGENT MANUFACTURING – TEACHING MATERIAL

This comprehensive 32-slide presentation explores the transformative role of Artificial Intelligence in the evolution of modern manufacturing. It moves beyond traditional automation to explain how AI-powered intelligent manufacturing creates adaptive, data-driven, and interconnected production ecosystems that respond to changes in real time.

The presentation begins by defining intelligent manufacturing as the next evolutionary step from Industry 4.0 to Industry 5.0. It emphasizes the convergence of IoT sensors, edge computing, high-speed 5G connectivity, and advanced machine learning algorithms. Current market data shows rapid adoption – over 94% of manufacturers already use some form of AI, with the global market expected to grow from $34 billion (2025) to $155 billion by 2030. Notably, 61% of organizations now run AI in real production environments, not just pilot projects.

The core content is structured around key technological applications. AI-driven digital twins enable real-time simulation, what-if analysis, and process optimization before physical changes are made. Predictive maintenance algorithms analyze vibration, temperature, and acoustic data to forecast equipment failures up to weeks in advance, reducing unplanned downtime by up to 50% and cutting maintenance costs by 10–40%. Computer vision systems inspect products at high speeds, detecting microscopic defects that human inspectors would miss, while collaborative robots (cobots) powered by reinforcement learning work safely alongside human operators, adapting to new tasks through demonstration.

Supply chain applications include demand forecasting with 20–50% better accuracy, supplier risk assessment using natural language processing, and dynamic logistics optimization. Generative AI accelerates product design by generating thousands of viable options from constraints, slashing design cycles from weeks to hours. Enterprise-level systems such as AI-integrated Manufacturing Execution Systems (MES) enable autonomous production planning and scheduling.

The presentation also addresses critical challenges: data quality and silos, legacy system integration, cybersecurity vulnerabilities in connected factories, workforce skills gaps, and ethical considerations around algorithmic bias and job displacement. Future trends covered include federated learning for collaborative AI training without sharing proprietary data, human-AI collaboration models under Industry 5.0 that augment rather than replace workers, and the gradual emergence of lights-out autonomous factories.

Each slide follows a clear principle: one main idea supported by concrete facts, figures, or case studies, with minimal on-screen text. Designed for manufacturing leaders, engineers, and business strategists, this presentation bridges the gap between technological possibilities and real-world business outcomes, offering actionable insights for digital transformation journeys in production environments.

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Course material prepared by:

prof. MSc. Peter Košťál, PhD., MSc.
Vanessa Prajova, PhD.
Slovak University of Technology